

# Alfa Laval H865

## Disc stack separator for the dairy industry

### Introduction

For more than 130 years, Alfa Laval has been supplying disc stack separators for the dairy industry. Today Alfa Laval has the most complete and diverse offering of separators, each fully optimized for its specific duty.

Alfa Laval's range of disc stack separators has been setting the standards for gentle and efficient separation meeting the strictest hygiene and performance requirements of modern dairies.

### Application

Self-cleaning disc stack separators in the H series are specially designed to separate globular milk fat from skimmed milk. The unique hermetic design ensures that a cream fat content up to 60 % can be reached without compromising the skimming efficiency. Under optimal conditions, the hot milk skimming efficiency is achievable down to 0.04 %.

### Benefits

- Gentle treatment of the product
- High separation efficiency
- Low power consumption
- Foam-free handling in absence of air
- No oxygen pick-up
- Corrosion resistant
- Designed with focus on CIP
- Easy to operate

### Design

The H865 is available in different scopes of supply from a bare separator to a complete separation system.

The unique fully hermetic bottom fed design ensures very gentle treatment of the product and the hermetically sealed inlet and outlet prevent oxygen pick-up. Smooth acceleration of feed in the hollow rotating spindle helps maintain the sizes of the fat globules and other components. The hermetic design not only enhances separation efficiency, but also prevents increase of free fatty acids in the product, which might otherwise result in bad flavour, taste and a shortened shelf life. In addition to these benefits, the hermetic design offers the lowest power consumption in the market.

The system can be selected with an optional feature - eMotion™, which applies partial vacuum (low atmospheric pressure) between the bowl and the bowl casing to reduce air



friction. Alfa Laval's innovative eMotion™ add-on not only further reduces the power consumption, but it also minimises cleaning and cooling requirements while reducing noise levels.

All parts in contact with the product are in compliance with European food contact material regulation - (EC) No. 1935/2004. The metallic product contact parts are made of high-grade stainless-steel ensuring corrosion resistance and the non-metallic product contact parts, including gaskets and seals, are made of materials according to FDA requirement. The model is available with certification according to 3-A sanitary standard for Centrifugal Separators and Clarifiers.

### Scope of supply

- Disc stack separator
- Cyclone

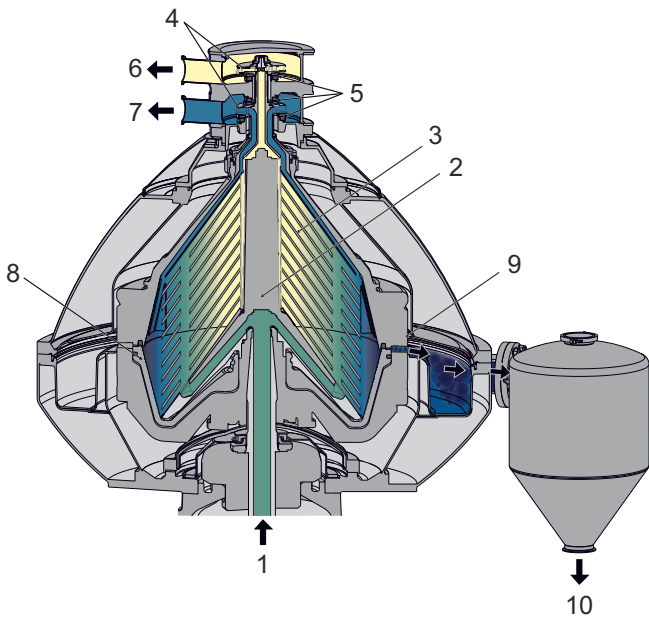
## Options

- Foundation plate
- Set of tools
- Intermediate service kit
- eMotion™

## Working principle

The milk is continuously fed from the bottom into the rotating separator bowl through the hollow drive spindle. Separation takes place between the bowl discs due to the centrifugal force. The cream moves towards the centre of the bowl and the skimmed milk towards the periphery. The separated liquids are pressurized by the impellers in the outlet housing and thereby working as a centrifugal pump.

Separated sludge is collected in the sediment space and is discharged intermittently via the cyclone. While the sludge is accumulating in the sediment space, the sliding bowl bottom is kept closed against the bowl hood by means of operating water. The sliding bowl bottom lowers, while the machine is operating at full speed, to discharge separated sludge through the discharge ports. The sequential pulses of operating water are used to control the movement of the sliding bowl bottom part that opens and closes the discharge ports.



Typical bowl drawing. The details illustrated do not necessarily correspond to the separator described.

1. Inlet
2. Distributor
3. Disc stack

4. Impeller
5. Hermetic seal
6. Light liquid phase outlet
7. Heavy liquid phase outlet
8. Sliding bowl bottom
9. Sludge discharge ports
10. Sludge outlet from cyclone

## Technical data

### Performance data

|                       |  |
|-----------------------|--|
| Capacity              | Flow rate skimming: 45 000 l/h (11 700 US gallons/h) |
|                       | Flow rate max: 65 000 l/h (16 900 US gallons/h)      |
| Installed motor power | 37 kW (50 HP)  |

### Main connections

|                              |                             |
|------------------------------|-----------------------------|
| Feed inlet                   | ISO 2852 (Tri-Clamp) DN63.5 |
| Product outlet (heavy phase) | ISO 2852 (Tri-Clamp) DN63.5 |
| Product outlet (light phase) | ISO 2852 (Tri-Clamp) DN63.5 |
| Solids outlet                | ISO 2852 (Tri-Clamp) DN100  |

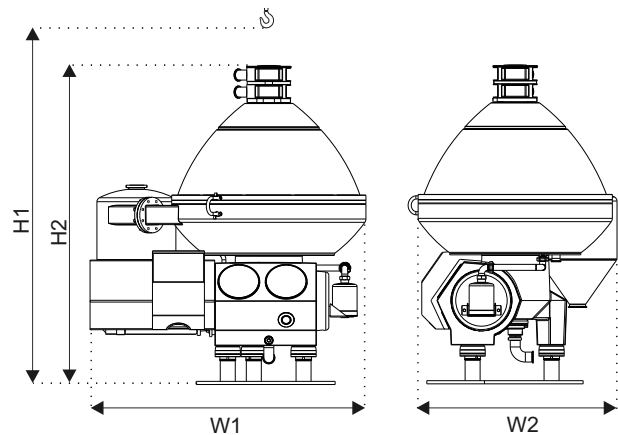
### Material data

|                          |  |
|--------------------------|--|
| Bowl body                | Super Duplex Stainless Steel, EN 1.4462, ASTM/UNS S32760 |
| Gaskets (product wetted) | NBR (FDA approved materials)                             |

### Weights

|                                |                   |
|--------------------------------|-------------------|
| Separator incl. bowl and motor | 2520 kg (5550 lb) |
| Bowl                           | 1200 kg (2640 lb) |

## Dimensional drawing



### Dimensions

|                             |                              |
|-----------------------------|------------------------------|
| H1 (minimum lifting height) | 2 800 mm (9 ft 2 1/4 inches) |
| H2                          | 1 870 mm (6 ft 1 5/8 inches) |
| W1                          | 1 747 mm (5 ft 8 3/4 inches) |
| W2                          | 1 260 mm (4 ft 1 5/8 inches) |

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